

**RBON** Product Datasheet

Article No.	9346
EAN-Code	4251744593464
Title	Black Walnut,3-layer panel(3-14-3 mm),A/B Quality,
Thickness in mm	20
Length in mm	2750
Width in mm	1250
Type of wood	3-S Nuss amerik.
Quality	A/B
Type of lamella	DL 3-14-3
Width of lamella	Lamelle 50-70mm fix
Packaging / Foiling	einzeln foliert
Description	Black Walnut, furniture panel, 3-layer 3-14-3mm, midlle layer FJ, Quality AB-DS1
	(No sap, no knots on topside), widths of lamella 40-60mm random, m.c. 8+/-2%,
	glued D4-EN204, sanded 100 grit, DET double end trimmed, single foiled, size
	20x2750x1250mm
Wood moisture	At the end of production, the wood moisture is approx. 8 +/- 2%, which
	corresponds to the equilibrium moisture when used in closed rooms with a
	healthy living climate of 20°C / 55% humidity
Gluing	All solid wood panels / glued wood panels are glued formaldehyde-free using
	tested German brand glues (e.g. Jowatt, Kleiberit) of stress classes D3 and D4 in
	accordance with DIN/EN 204. Areas of application for these PVAc glues (=white
	glues) are indoor areas with frequent short-term exposure to runoff water or
	condensation and/or exposure to high humidity. As well as outdoor areas, but
	protected from the weather. The glue content for solid wood panels is only
	approx. 0.1%. The PVA glues used do not release any formaldehyde (in contrast,
	chipboards are usually bound to formaldehyde resin and have a glue content of
	up to 10%). With D3 gluing, only the technical class of solid wood panels
	according to EN 13353 of SWP/1 (dry area according to EN 13986) can be
	achieved. With D4 gluing, only the technical class of solid wood panels according
	to EN 13353 of SWP/2 (wet area according to EN 13986) can be achieved.
DIN standard	All LARBON <sup>®</sup> solid wood panels clearly exceed the necessary specifications of the
	European standards DIN EN 13353 (technical requirements) and DIN EN 13017-2
	(optical appearance classes).